

NO OF CORES	LAY-UP	CENTRE (Right hand lay where applicable)	FIRST LAYER (Left hand lay)	SECOND LAYER (Right hand lay)	THIRD LAYER	FOURTH LAYER
60*	1st layer 6 cores 2nd layer 12 cores 3rd layer 18 cores 4th layer 24 cores		RED, BLUE, GREEN YELLOW, WHITE, BLACK	BROWN, VIOLET ORANGE, PINK TURQUOISE, GREY RED / blue. GREEN / red, YELLOW / red, WHITE / red, RED / black, RED / brown,	YELLOW / blue, WHITE / blue, BLUE / black, ORANGE / blue, GREEN / blue, GREY / blue, YELLOW / green, WHITE / green, GREEN / black ORANGE / green, GREY / green, YELLOW / brown, WHITE / brown, BROWN / black, GREY / brown, YELLOW / violet, VIOLET / black WHITE / violet,	PINK / red, PINK / blue, PINK / green, PINK / yellow, PINK / white, PINK / black, PINK / brown, PINK / violet, PINK / orange, PINK / turquoise, PINK / grey, WHITE / grey, WHITE / black, WHITE / orange, WHITE / yellow, GREY / black, GREY / orange, GREY / red, GREY / violet, ORANGE / black, ORANGE / brown, ORANGE / red, ORANGE / violet, ORANGE / yellow,

For bi-colour combinations the first colour should be taken as the base and the second colour the stripe  
ie: BASE / stripe.

\* Generally to Def stan 61-12

CW1128D COLOUR CODE		
PAIR NO	'A' WIRE	'B' WIRE
1	White	Blue
2	White	Orange
3	White	Green
4	White	Brown
5	White	Grey
6	Red	Blue
7	Red	Orange
8	Red	Green
9	Red	Brown
10	Red	Grey

COLOUR OF TAPE LAPPINGS	
10 PR UNIT NO	COLOUR
1	Blue
2	Orange
3	Green
4	Brown
5	Grey
6	White
7	Red
8	Black
9	Yellow
10	Violet

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